



Les Professionnels de la Sérigraphie



TRANSTIP AA : TECHNICAL FORM

Marking and Decoration for Aeronautics and Armament

Can be revarnished

Description

TRANSTIP AA is a dry applied image foil, which can be revarnished, using Airbus (A.M.A) test. It is a transparent support with a visual marking.

The reference of the picture and the centring test card are red printed.

The TRANSTIP AA is with a silicone paper protected.

TRANSTIP AA exist in many colors according to the Aerospatiale reference's system.

Specifications

TRANSTIP AA is applied on surfaces which have been painted more than 24 hours before, according to the A.M.A. specification. The surfaces are well cleaned, dried with a good adhesive power.

Paint : PU, grey or white, ratified by Aerospatiale (Cf. specif. ASNB70830 - SP).

The TRANSTIP AA has to be varnished by spray gun process with two layers. Varnish : ANAC UVR CLEAR COAT (AKZO)

Application (between 10°C and 30°C)

- 1 - Remove the silicone paper
- 2 - Apply the TRANSTIP AA with your hand and then using a plastic scraper, press strongly with a backward and forward motion all over the picture.
- 3 - Remove the transparent support, from right to left with a 180° angle.
- 4 - With a backward and forward motion roll with a rubber roller all over the TRANSTIP AA.
- 5 - Wait for 6 hours before varnishing TRANSTIP AA.

Performances

TRANSTIP AA can be used as technical or decorative markings. They are applied and varnished according to the A.M.A. specification as above explained.

- 1 - Initial adhesion in conformity with the standard ISO 2409 - 1972 (square pattern 2 mm - standardize adhesive tape).
- 2 - Waterproof : 336 hours at 23°C
Aspect and adhesion control in conformity with the standard ISO 2409
- 3 - Proof against Skydrol Hyjet IV A Plus : 10 days at 23°C
Aspect and adhesion control in conformity with the standard ISO 2409
- 4 - Proof against Synclair A2 Gel and Ardrex Leeder : 168 hours at 23° C Aspect and adhesion control in conformity with the standard ISO 2409
- 5 - Proof against Oil JP1 : 168 hours at 23°C
Aspect and adhesion control in conformity with the standard ISO 2409
- 6 - Proof against Aeroshell Compound defrosting : 168 hours at 23°C
Aspect and adhesion control in conformity with the standard ISO 2409
- 7 - Proof against UV : 1000 hours at 50°C
Aspect and adhesion control in conformity with the standard ISO 2409

Storage

TRANSTIP AA products can be used till 2 years ½ after the delivery date if they are stored in original packaging at 20°C (+/- 10°C) and 50 % relative humidity (+/- 15 %).

Health and safety

The use of TRANSTIP AA doesn't require any particular care, it doesn't contain any solvent or toxic products.

Important : We call the user's attention to make sure about the suitability of the product according to his own need. Don't hesitate to contact us in case of specific applications such as new paints or varnishes, etc...

Q.A.M APPROVAL 	SUPERVISION APPROVAL 	MANAGEMENT APPROVAL 	01/07/2003 AQL N°045
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