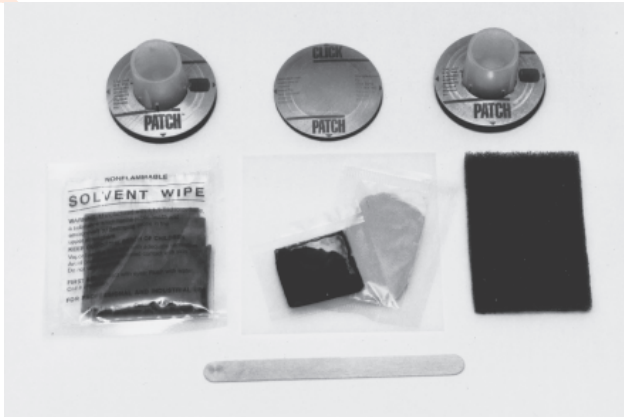


# TECHNICAL DATA

## Semco® Click-Patch™ Kit

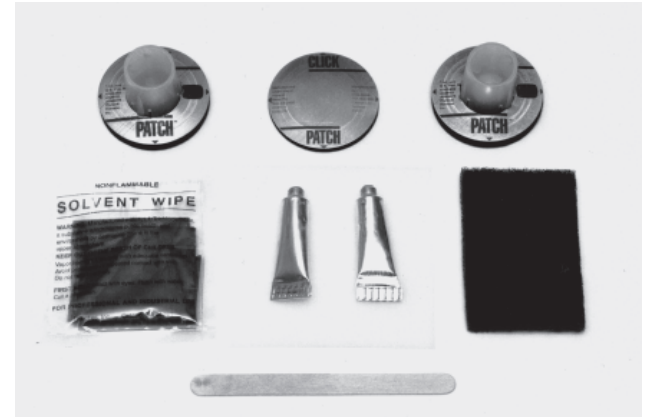


Sealant

### Description

The Semco® Click-Patch™ kit has been designed for quick and easy repair of all classes of fuel and air leaks during routine maintenance or pre-flight inspection.

The Semco® Click-Patch™ kit is easily applied using a Mil-Spec fuel tank sealant or a two-part epoxy system. All materials are conveniently packaged for single or multiple repairs. The Semco® Click-Patch™ kit is approved for use as an external repair method in T.O. 1-1-3. (Inspection and repair of aircraft integral fuel tanks.)



Fast Set Epoxy

### Advantages

- Repairs all types and configurations of fastener leaks
- Easy to apply
- No defueling of aircraft necessary for fuel leak repair
- No fixtures required for curing of sealant
- Ground or flight crews can make repairs
- Temporary or permanent type repair
- Kit contains all items necessary for repair
- Requires no specialized training
- Minimal cost to make repairs at field level
- Compact size minimizes storage space

# Semco® Click-Patch™ Kit

## Sealant

### *Part number 231255*

Patch kit assembly: Click-Patch™ (flat type)  
1.250 diameter anodized aluminum with  
MIL-S-8802 sealant pack, mixing pad, solvent  
wipe and surface abrader.  
NSN 8040-01-107-3980

### *Part number 231231*

Patch kit assembly: Click-Patch™ (hat type)  
1.250 diameter x .400 anodized aluminum  
with MIL-S-8802 sealant pack, mixing pad,  
solvent wipe and surface abrader.

### *Part number 231230*

Patch kit assembly: Click-Patch™ (hat type)  
1.250 diameter x .675 anodized aluminum  
MIL-S-8802 sealant pack, mixing pad, solvent  
wipe and surface abrader.  
NSN 8040-01-107-4932

## Fast set epoxy

### *Part number 231256*

Patch kit assembly: Click-Patch™ (flat type)  
1.250 diameter anodized aluminum with  
epoxy kit, mixing pad, solvent wipe and  
surface abrader.  
NSN 8040-01-107-3981

### *Part number 231232*

Patch kit assembly: Click-Patch™ (hat type)  
1.250 diameter x .400 anodized aluminum  
with epoxy kit, mixing pad, solvent wipe and  
surface abrader.  
NSN 8040-01-107-3977

### *Part number 232265*

Patch kit assembly: Click-Patch™ (hat type)  
1.250 diameter x .675 anodized aluminum  
with epoxy kit, mixing pad, solvent wipe and  
surface abrader.

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Click-Patch is a trademark of Physical Systems, Inc.

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