



INTERPLAN 100 SP Fine Type B

DESCRIPTION	<p>Water borne, one component acrylic body filler for surface repair of aircraft interior panels. Excellent performance on honeycomb panels, polycarbonates, P.E.S, composites and most commonly used synthetic materials, as well as on metals. Specially formulated to fill up general surface porosity and/or light scratches.</p>
SPECIFICATIONS	<ul style="list-style-type: none">• Airbus AIMS 04-30-001• Boeing BAC 5322,• FAR 25.853 test a and d,• FOKKER RT1768 (M),• MEP 10-074,• Passes the OSU 65/65 requirements.
PRETREATMENT	<ol style="list-style-type: none">1. Clean dry with Scotch Brite Red Type A very fine.2. Remove dust by using air pressure or clean cloth.3. Degrease with iso propyl alcohol or other approved solvent.4. Check result with water break test. <p>Prior to the application with spatula, a thin layer of INTERPLAN 750 series may be sprayed to improve adhesion and to obtain an easier spreading of the filler.</p>
APPLICATION	<p>Apply with clean, plastic or metal spatulas, the layer thickness should not exceed 0,2-0,5 mm. Dry sand after minimum 1 hour depending on layer thickness and drying conditions.</p>
OPTIMAL WORKING CONDITIONS	<p>Temperature: 15-35°C (60-95°F) Relative humidity: 10-80%</p>
CLEANING EQUIPMENT	<p>Clean spatulas immediately after use with ample water.</p>
PRECAUTIONS	<p>Use gloves to protect hands. See Material Safety Data Sheet for detailed information.</p>

DRY TIMES (Temp. 25±5°C) (RH. 55±5%)	Flash off times between coats or before oven cure ± 30 minutes, can be sanded after ± 30 minutes oven cure at 60-70°C (140-160°F).		
COLOURS	Most colours available		
DENSITY	1,62 kg/l	13,55 lb/gal	
VOC	44 g/kg	71 g/l	0,60 lb/gal
SOLID CONTENTS	74 % by weight	58 % by volume	
PACKING	1 kg containers 200 g tubes		
STORAGE STABILITY	1 kg containers 200 g tubes	6 months	

THE INFORMATION CONTAINED IN THIS DATA SHEET IS GIVEN TO THE BEST OF OUR KNOWLEDGE, BUT IS WITHOUT OBLIGATION.

Date: September 2005