

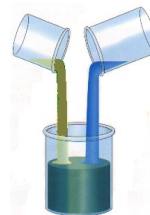
AEROMAP 1000 AD

1- DESCRIPTION : Two components solvent based polyurethane anti-skid topcoat for protection of aircraft interiors.

2- SPECIFICATIONS : Pending qualification according to AIMS 04-04-008
CMS : 4933985371
ABS : 5650MC53-71B

3- PROPERTIES/USE :

Mixing ratio in volume	Base A1000 AD	1 V
	Hardener A1000	1 V
	Thinner P2	0 to 1 V
Induction time	10 minutes (approx)	
Pot life (once mixed)	4 hours @ 23°C	



4- RECOMMENDATIONS FOR APPLICATION :

Dry thickness	150 to 300µm	
Conditions	Temperature	15°C to 35 °C
	Relative humidity	30 to 75%
Equipment	Spray gun	Such as Kremlin M 21
	Electrostatic gun	
	Nozzle	2.2 mm
	Degreased and dehydrated air	
Cleaning	Clean the material with Thinner P2 from MAPAERO	



5- METHOD :

- Spray 6 to 8 crossed coats (12 to 16 layers) to obtain 150 to 300µm dry.

6- DRYING : (for 150µm dry)

	23°C	40°C	60°C
Dust free	1 hour	30 minutes	N.A.*
Maskable	16 to 18 hours	8 hours	2 hours
Recoatable	2 to 72 hours	1 to 36 hours	15 min. to 9 hours

*N.A.: Not applicable

N.B.: Allow to flash off during 30 to 60 minutes at 23°C before accelerated drying.

7- PHYSICAL CHARACTERISTICS :

Theoretical consumption : 2.5 m²/ L for 150 µm dry (base and hardener not diluted)

Density of dry film : 1,4 (approx)

8- STORAGE : 24 months for base and hardener between 5 and 35°C (in original full and sealed cans)

9- PACKING :

	Packing (L)	Part Number
Base	1	121XXXXXB001L
	5	121XXXXXB005L
Hardener	1	12100000D001L
	5	12100000D005L
Thinner P2	1	15100000X001L
	5	15100000X005L



WARRANTY : We guarantee our products against hidden defaults over material and preparation. Our Responsibility is limited to the obligation of freely replacing the defective material without there being a claim for any compensation. The advice we give is based on our experience but it might not be absolutely right. Consequently this does not imply our responsibility in case of inefficiency. Further more our company cannot be responsible for any material or corporal damages caused due to a misuse or mishandling of our products.
Any concession to these clauses, to be valid, must be an official document issued by our offices and signed by our direction.