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DAPCO™ 1-200 PRIMER

GENERAL DESCRIPTION

DAPCO™ 1-200 PRIMER is an air curing adhesion promoter especially formulated for use with silicone RTV systems that contain tin soap curatives. DAPCO™ 1-200 features:

- ♦ Extended use time - can be applied to surface several days prior to RTV application
- ♦ Forms coherent films that will not rub off

APPLICATIONS

DAPCO™ 1-200 PRIMER is used to improve the bond strength between silicone RTVs that contain tin soap curatives and other substrates. When properly applied and cured, the bond strength often exceeds the cohesive strength of the RTV.

TYPICAL PROPERTIES

Color	Amber
Solids, % by wgt.	10
Appearance	Liquid
Density, lbm/gal	7.0
Viscosity (cps @70°F)	10

PROCESSING

DAPCO™ 1-200 PRIMER is supplied ready to use, no mixing required.

DAPCO™ 1-200 PRIMER hydrolyzes (cures) when exposed to the air, therefore, it is recommended that the necessary amount of

Dapco™ 1-200

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The information in this bulletin is believed to be reliable however, when evaluating this product, the user should consider factors such as processing and environmental conditions which may influence performance. Inasmuch as the seller is unable to control the final use of this product, our liability is limited to replacing the product or refunding the purchase price of material which is proven not to comply substantially with the data presented in this bulletin. Seller is not responsible for any commercial loss or damage arising from the use of this product. The user is responsible for determining the product's acceptability for a specific purpose and to establish safety precautions as may be required. No statements or recommendations contained in this bulletin are to be construed as inducements to infringe any relevant patent.

DAPCO™ 1-200 PRIMER be poured into an aluminum or glass dish and the bottle resealed.

Apply DAPCO™ 1-200 PRIMER in a thin, uniform coating by using cheesecloth (preferred) or brush.

Curing: Allow to dry for 30 minutes.

Working Life: Once cured, DAPCO™ 1-200 PRIMER is active for several days (keep covered to avoid contamination).

Apply RTV to primed surface. Cure RTV per instruction on individual product bulletin.

SURFACE PREPARATION

The surface must be free from contaminants, i.e., dirt, oil, grease, etc. Clean the surface by wiping with suitable solvent.

STORAGE AND HANDLING

DAPCO™ 1-200 PRIMER CONTAINS A FLAMMABLE SOLVENT. KEEP AWAY FROM OPEN FLAME AND EXCESSIVE HEAT. USE WITH ADEQUATE VENTILATION. Shelf life is 6 months from date of shipment.

SAFETY

Exercise good housekeeping practices. Material Safety Data Sheets available upon request.

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