



## Product Group

Polyurethane Topcoats

## Characteristics



Product  
Information

Aerodur<sup>®</sup> Finish C 21/100 UVR is an universal 3-component, high gloss very durable polyurethane finish for interior and exterior use.

- Highly resistance to ultra-violet radiation and weathering.
- Excellent durability and flexibility
- Resistant to aircraft hydraulic fluids and chemicals
- Available in lead free colors
- Tinters are available in very accurate color and strength controlled versions
- Color mixing machines available for Aerodur<sup>®</sup> Finish C 21/100 UVR tinters.

## Components



Hardener Thinner  
or  
Activator

Hardener S 66/22 R

Thinner C 25/90 S (normal conditions, flashpoint <21°C)

Thinner 98064 (warm conditions, flashpoint >21°C)

Thinner 96184 (warm conditions, flashpoint <21°C)

## Specifications



Qualified Product  
List

Airbus	AIMS 04.04.012
Boeing	BMS 10-72 type 5 (performance)
Embraer	MEP 10-061
British Aerospace	BAEP 3545
Fairchild Dornier	DOL 256
Air France	SMI 70089-1

For most recent up-date or missing specifications please check the qualified product list (QPL) on [www.akzonobel.com/aerospace](http://www.akzonobel.com/aerospace)

## Surface Conditions



Cleaning

- Observe the recoatability limits of the relevant primer.
- Remove oil, grease and other contaminants prior to application of the finish.
- Recondition aged primers or topcoats with e.g. Scotch-Brite<sup>®</sup> type A very fine till a uniform matt surface.
- Remove dust with e.g. tack rags prior to application of the finish.

## Instruction for Use



Mixing Ratio  
(volume)

100 parts      Aerodur<sup>®</sup> Finish C 21/100 UVR  
100 parts      Hardener S 66/22 R

Reduce to spraying viscosity with:

50 – 75 parts      Thinner C 25/90S, Thinner 98064 or Thinner 96184

- Allow products to acclimatize to room temperature before use
- Stir or shake Aerodur<sup>®</sup> Finish C 21/100 UVR till all pigment is uniformly dispersed before adding hardener.
- Add Hardener S 66/22 R and stir the catalyzed mixture thoroughly.
- Add thinner and stir again till a homogeneous mixture.



	Induction Time	15 – 30 minutes after mixing	
	Initial Spraying Viscosity (21°C/70°F)	36 – 40 seconds ISO-Cup 3 27 – 28 seconds Gardner Signature Zahn-Cup #1.	
	Note	Viscosity measurements are provided as guidelines only and are not to be used as quality control parameters. Certified information is provided by certification documentation available on request.	
	Pot Life (21°C/70°F)	8 hours.	
	Dry Film Thickness (DFT)	<b>off-white and grey colors</b> 50 – 75 micron (µm) 2 – 3 mils	<b>non-tinted white and BAC 7067</b> 75 – 100 micron (µm) 3 – 4 mils

### Application Recommendations

	Conditions	Temperature:	15 – 35°C 59 – 95°F
		Relative Humidity:	35 – 75%
	Note	Aerodur® C21/100 UVR topcoat may be applied in conditions outside of the the limits shown above. Care must be excercised to ensure a satisfactory result. Please contact your local AkzoNobel Aerospace Coatings representative to determine the proper application techniques and choice of thinner when environmental conditions fall outside of the recommended range.	
	Equipment	Air	1.4 mm nozzle orifice
		HVLP	1.4 mm nozzle orifice
		Air Electrostatic	1.2 mm nozzle orifice
		Airless Electrostatic	6.11 – 6.13, (.011 - .013 inch) angle 60°
	Number of Coats	Apply two cross coats with 45 – 60 minutes solvent flash-off time in between to obtain the advised dry film thickness. When industrial hiding is not achieved after the second layer, additional layers may be necessary.	
	Note	When bright transparent colors (e.g. bright orange, yellow) are applied, it is advisable to apply Aerodur® Finish C21/100 UVR in an off-white color (e.g. M8001) before application of the color. This to reduce the number of coats necessary for industrial hiding.	
	Cleaning of Equipment	Solvent Cleaning C 28/15 or Solvent Cleaning 98068	
	Note	The quality of the application of all coatings will be influenced by the spray equipment chosen and the temperature, humidity, and air flow of the paint application area. When applying the product for the first time, it is recommended that test panels be prepared in order to identify the best equipment settings to be used in optimizing the performance and appearance of the coating.	



## Physical Properties



Drying Times  
(21°C/70°F)

Dust free	2 hours
Dry to tape	6 - 9 hours
Recoat minimum	6 hours for decoration colors
Recoat maximum	72 hours. If a drying time of 72 hours is exceeded, condition surface with e.g. Scotch-Brite <sup>®</sup> type A very fine.
Forced drying	30 minutes flash-off followed by 1 hour at 80°C or 2 hours at 60°C.



Theoretical Coverage

16 m<sup>2</sup> per liter base material at 50 µm dry film thickness  
642 ft<sup>2</sup> per US gallon base material at 1.8 mil dry film thickness



Gloss (60°)

Minimum 90 GU



Color

Available according to e.g. BAC, AFNOR, RAL, BS 381 C and FS 595.  
New designs and special colors on request.



Flash-point

Aerodur <sup>®</sup> Finish C 21/100 UVR	>21°C / 70°F
Hardener S 66/22 R	>21°C / 70°F
Thinner C 25/90 S	<21°C / 70°F
Thinner 98064	>21°C / 70°F
Thinner 96184	<21°C / 70°F



Storage

Store the product dry and at a temperature between 5 and 25°C / 41 and 77°F. Stored in the original unopened containers.

Aerodur <sup>®</sup> Finish C 21/100 UVR	24 months
Hardener S 66/22 R	24 months
Thinner C 25/90 S	36 months
Thinner 98064	36 months
Thinner 96184	36 months

## Safety Precautions

Comply with all local safety, disposal and transportation regulations. Check the Material Safety Data Sheet (MSDS) and label of the individual products carefully before using the products. The MSDS's are available on request.

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**IMPORTANT NOTE** The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advice given is subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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