

ACCELERATES THE CURING OF ANAEROBIC RESINS

1/ DEFINITION

ACTIVATEUR 3140 is a catalyst which accelerates the curing of anaerobic resins, which means that it speeds up the “setting time” of these adhesives.

2/ ADVANTAGES

Assembled parts can be put into service quicker. In some cases, the setting time is divided by 2.

Permits to obtain the wanted mechanical resistance more rapidly.

It is possible to work at temperatures <10°C.

Improves the setting time on STAINLESS STEEL and treated metals.

It enables to bond some plastics (a compatibility test with the anaerobic resin is required)

3/ APPLICATION FIELDS

Recommended

- on **passive** surfaces : treated, anodised, cadmium plated, chromium plated, ... surfaces

- on **inactive** surfaces : stainless steel, aluminium, silver, gold, plastics,.....

in order to improve the curing speed.

Can be used on **active surfaces** for a very quick “setting” time.

Also used for **important gaps** (about 0.5 mm) and when the operating **temperature is <10°C**.

4/ TECHNICAL CHARACTERISTICS

Appearance..... copper-coloured red liquid

Odour Alcohol

Density 0.8

Approvals :

EDF PMUC 16055

AEROSPATIALE PQ 10053.064.04.

ITEM AIRBUS number 08-009C

5/ INSTRUCTIONS FOR USE.

Ready for use. Shake before use.

Apply **ACTIVATEUR 3140** to surfaces by spraying or with a brush

Allow the product to evaporate : 2 to 3 minutes, then apply ANAEROBIC RESIN and assemble parts.

6/ STORAGE.

18 month in closed original packaging between 5° C an 25°C. Keep in a dry place.

7/ HYGIENE AND SAFETY MEASURES.

Flammable. Avoid contact with eyes. Keep out of reach of children

8/ PACKAGING.

100ml mechanical atomizer available by 12 (REF.: 1015M1), 1 l can per unit (REF.: 1015I2).

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