



FREINAGE MOYEN 15
LOCKING, BLOCKING: SCREWS, NUTS, etc.
MEDIUM RESISTANCE

DEFINITION

Anaerobic resins for blocking metal bolts, screws and nuts in assemblies that need to be dismantled with standard tools.

ADVANTAGES

- Resists shocks and vibrations
- Protects against corrosion
- Load distributed over 100% of the surfaces.
- Very resistant to oil, hydrocarbons, hot and cold water, vapour, industrial fluids and gases, etc.
- Can be dismantled using standard tools.
- Excellent, long-lasting stability.
- Ensures perfect sealing of screw if there is sufficient product on the thread.
- Economical: V-shaped bottle prevents waste.
 50 ml bottle can lock 600 M10 bolts.

APPLICATION FIELDS

- Construction and maintenance in mechanics.
- Automobile, electronic devices, household appliances, construction, etc.
- Bonding and sealing.
- Recommended for permanently locking bolts, screws, nuts, etc., in all mechanical devices.
- Lock, set, block, strengthen all assemblies.

TECHNICAL CHARACTERISTICS

Aspect	red liquid
Odour	distinctive
Operating temperature	-60°C to +150°C
.....	+230°C without vibrations
Viscosity	100 to 200 cPs
Maximum backlash advised	0.05 mm
Setting time on steel	10 to 25 minutes
Resistance torque on M10 steel bolts (NFT 76-124 standard)	15 - 20 N.m.
Complete polymerisation	24 hours

1/2

Manufacturing site and registered office

Parc Industriel de la Plaine de l'Ain - 225 allée des Cèdres - 01150 Saint-Vulbas - FRANCE
 Tél. +33 (0)4 74 40 20 25 - Fax +33 (0)4 74 40 20 26 - www.orapi-maintenance.com

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INSTRUCTIONS FOR USE

Ready to use.

Application temperature: +5°C to +40°C.

Apply the adhesive on a clean and dry surface. We recommend the 016 - NETTOYANT 3141 to fill in backlash perfectly.

Assemble the parts and do not handle while setting (the first 10 - 15 minutes).

For faster bonding (on stainless steel, treated metals or when temperatures are low), use ACTIVATEUR 3140.

PACKAGING

Bottle 50 ml	Réf. 1304 F3	x 6
Bottle 250 ml	Réf. 1304 F5	x 2
Ref PMUC		
Bottle 50 ml	Réf. 6304 F3	x 6

HOMOLOGATIONS

-  16-049
- **AEROSPATIALE** PQ 10053.053.(03)
- Numéro **ITEM AIRBUS** 08-007C
- **EADS ASNA** 4029

2/2

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